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 1. A semiconductor workpiece holder for use in a semiconductor electroplating apparatus used to plate a metal or metals onto a semiconductor workpiece, comprising:

a workpiece support mounted to support a semiconductor workpiece in position with at least a processed surface of the workpiece being in contact with a plating bath;

at least one electrode finger which is electrically conductive and capable of receiving and conducting electrical current therethrough; said at least one electrode finger having an electrode shaft which extends toward a distal end;

a contact part mounted to the distal end of the electrode shaft to provide an electrical contact face which bears upon the semiconductor workpiece during processing to communicate electrical current therethrough.

- 2. A semiconductor workpiece holder according to claim 1 wherein said contact part is made from a corrosion resistant metal.
- 3. A semiconductor workpiece holder according to claim 1 wherein said contact part is made from platinum.
- 4. A semiconductor workpiece holder according to claim 1 wherein said electrode shaft is made from a stainless steel or titanium.

5. A semiconductor workpiece holder according to claim I wherein:

said contact part is made from platinum;
said electrode shaft is made from a stainless steel or titanium.

- 6. A semiconductor workpiece holder according to claim 1 and further comprising a dielectric layer formed about at least the distal end of the electrode shaft and forming a seal against side walls of the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.
- 7. A semiconductor workpiece holder according to claim 1 and further comprising a dielectric layer formed from a dielectric plastic material about at least the distal end of the electrode shaft and forming a seal against side walls of the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.
- 8. A semiconductor workpiece holder according to claim 1 and further comprising a dielectric layer formed from polyvinylidene fluoride about at least the distal end of the electrode shaft and forming a seal against side walls of the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.

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10. semiconductor workpiece holder for semiconductor electroplating apparatus used to plate a copper material onto a semiconductor workpiece, comprising:

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workpiece support mounted to support a semiconductor workpiece in position with at least a processed surface of the workpiece being in contact with a plating bath;

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at least one electrode finger which is electrically conductive and capable of receiving and conducting electrical current therethrough; said at least one electrode finger having an electrode shaft which extends

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toward a distal end:

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a contact part mounted to the distal end of the electrode shaft provide an electrical contact face which bears semiconductor workpiece during processing to communicate electrical

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current therethrough.

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A semiconductor workpiece holder according to claim 10 11. wherein said contact part is made from a corrosion resistant metal.

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12. A semiconductor workpiece holder according to claim 10 wherein said contact part is made from platinum.

- 13. A semiconductor workpiece holder according to claim 10 and further comprising a dielectric layer formed about the distal end of the electrode shaft and forming a seal against side walls of the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.
- 14. A semiconductor workpiece holder according to claim 10 and further comprising a dielectric layer formed from a dielectric plastic material about the distal end of the electrode shaft and forming a seal against side walls of the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.
- 15. A semiconductor workpiece holder according to claim 10 and further comprising a dielectric layer formed from polyvinylidene fluoride about the distal end of the electrode shaft and forming a seal against side walls of the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.

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A semiconductor workpiece holder according to claim 10 and 16. further comprising a dielectric layer coated about the distal end of the electrode shaft and forming a seal against side walls of the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.

- 17. semiconductor workpiece holder for semiconductor electroplating apparatus used to plate a metal or metals onto a semiconductor workpiece, comprising:
- workpiece support mounted to support a semiconductor workpiece in position with at least a processed surface of the workpiece being in contact with a plating bath;
- at least one electrode finger which is electrically conductive and capable of receiving and conducting electrical current therethrough; said at least one electrode finger having an electrode shaft which extends toward a distal end:
- a contact part mounted to the distal end of the electrode shaft electrical to provide contact face which bears semiconductor workpiece during processing to communicate electrical current therethrough;
- a dielectric layer formed about at least the distal end of the electrode shaft and against the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.

18. A semiconductor workpiece holder according to claim 17, 23 wherein said contact part is made from a corrosion resistant metal.

- 19. A semiconductor workpiece holder according to claim 17, 23 wherein said contact part is made from platinum.
- 20. A semiconductor workpiece holder according to claim 17, 23 wherein said electrode shaft is made from a stainless steel or titanium.
- 21. A semiconductor workpiece holder according to claim 17, 23 wherein:

said contact part is made from platinum;
said electrode shaft is made from a stainless steel or titanium.

22. A semiconductor workpiece holder according to claim 21 and further comprising a dielectric layer formed about at least the distal end of the electrode shaft and forming a seal against side walls of the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.

23. A semiconductor workpiece holder for use in a semiconductor electroplating apparatus used to plate a metal or metals onto a semiconductor workpiece, comprising:

a workpiece support mounted to support a semiconductor workpiece in position with at least a processed surface of the workpiece being in contact with a plating bath;

at least one electrode finger which is electrically conductive and capable of receiving and conducting electrical current therethrough; said at least one electrode finger having an electrode shaft which extends toward a distal end;

a contact part mounted to the distal end of the electrode shaft to provide an electrical contact face which bears upon the semiconductor workpiece during processing to communicate electrical current therethrough;

means forming a dielectric covering about at least the distal end of the electrode shaft and against the contact part to exclude plating liquid from a joint formed between the electrode shaft and the contact part.

24. A method for plating metals onto the surface of a semiconductor workpiece, comprising:

contacting a surface of the semiconductor workpiece with an electrode assembly; said contacting being performed using a contact face formed upon a contact part, said contact part being mounted to a distal end of an electrode shaft at a contact part joint existing between the electrode shaft and the contact part; said electrode assembly further having a dielectric layer formed about the distal end of the electrode shaft and in sealing relationship against the contact part;

submersing a processed surface of the semiconductor workpiece into a plating bath liquid which is used to plate a workpiece plating material onto the processed surface of the semiconductor workpiece;

excluding plating bath liquid from the contact part joint using said dielectric layer;

electroplating workpiece plating material onto the semiconductor workpiece by passing electrical current through the contact part and between the semiconductor workpiece and the electrode assembly.

- 25. A method according to claim 24 wherein said contact face plating layer is formed from said workpiece plating material.
- 26. A method according to claim 24 wherein said contact part is made from a noncorrosive metal.

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A method for plating copper onto the surface 28. semiconductor workpiece, comprising:

contacting a surface of the semiconductor workpiece with an electrode assembly; said contacting being performed using a contact face formed upon a contact part, said contact part being mounted to a distal end of an electrode shaft at a contact part joint existing between the electrode shaft and the contact part; said electrode assembly further having a dielectric layer formed about the distal end of the electrode shaft and in sealing relationship against the contact part;

submersing a processed surface of the semiconductor workpiece into a plating bath liquid which is used to plate a copper plating material onto the processed surface of the semiconductor workpiece;

excluding plating bath liquid from the contact part joint using said dielectric layer;

electroplating copper plating material onto the semiconductor workpiece by passing electrical current through the contact part and between the semiconductor workpiece and the electrode assembly.

29. A method according to claim 28 wherein said contact part is made from a noncorrosive metal.

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30. A method according to claim 28 wherein said contact part is made from platinum. 31 43 44 54 77 88 9 10 11 12 13	•
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